

# Switching the power on and off

## Switching on

**Before switching on the power, make sure the power cord is properly seated in the power inlet socket of the machine and on the other end in a well grounded power outlet socket.**



To switch on the power you toggle the rocker switch at the rear of the machine to the I position. (see image on the left.) It is not important in which order you switch on the machine and the program on the PC.

## Switching off

**Before switching off the power, make sure the machine is not still running.**



To switch off the power you toggle the rocker switch at the rear of the machine to the 0 position. (see image on the left.) It is not important in which order you switch off the machine and the program.

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