Using the pause button

To pause the engraving cycle in the middle of a job, you can click the “Pause” button on your virtual keypad. The spindle will go up, the XY moves will stop, the spindle will stop rotating and the “resume” button will be displayed.

When in Pause-mode, several things can be done, such as jogging the spindle to another location, so that you can take a closer look at the already engraved parts, you can change cutters or change the position of the nosecone and hence the engraving depth.

Clicking the Start button will resume the engraving at the right spot, even if you did jog the spindle to another location during the pause.

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Last update: **2022/01/06 14:18**