Parking keys

 +	**Park the spindle in the rear** Press the ⇧ + ↑ keys to park the spindle to the rear of the engraving table.
 +	**Park the spindle to the right** Press the ⇧ + → keys to park the spindle to the right of the engraving table.
 +	**Park the spindle to the left** Press the ⇧ + ← key to park the spindle to the left of the engraving table.
 +	**Park the spindle in the front** Press the ⇧ + ↓ key to park the spindle to the front of the engraving table..

Return to the keypad overview.
Continue to the table of contents.

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