Diagonal parking keys

 +	**Park the spindle in the upper left corner** Press the ⇧ + ↖ keys to park the spindle to the left and to the rear simultaneously.
 +	**Park the spindle in the upper right corner** Press the ⇧ + ↗ key to park the spindle to the right and to the rear simultaneously.
 +	**Jog to the left (X-) and to the front (Y-)** Press the ⇧ + ↙ key to park the spindle to the left and to the front simultaneously.
 +	**Jog to the right (X+) and to the front (Y-)** Press the ⇧ + ↘ key to park the spindle to the right and to the frontsimultaneously.

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