Diagonal parking keys

 +	**Park the spindle in the upper left corner** Press the ⇧ + ↖ keys to park the spindle to the left and to the rear simultaneously.
 +	**Park the spindle in the upper right corner** Press the ⇧ + ↗ key to park the spindle to the right and to the rear simultaneously. The jog speed is influenced by the jog speed bar setting.
 +	**Jog to the left (X-) and to the front (Y-)** Press the ⇧ + ↙ key to park the spindle to the left and to the front simultaneously. The jog speed is determined by the jog speed bar setting.
 +	**Jog to the right (X+) and to the front (Y-)** Press the ⇧ + ↘ key to park the spindle to the right and to the frontsimultaneously. The jog speed is influenced by the hot key setting.

Return to the keypad overview.
Continue to the table of contents.

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