Diagonal parking keys

 +	**Park the spindle in the upper left corner** Press the  +  keys to park the spindle to the left and to the rear simultaneously.
 +	**Jog to the right (X+) and to the back (Y+)** Press the  key to jog the spindle to the right and to the rear simultaneously. The jog speed is influenced by the jog speed bar setting.
 +	**Jog to the left (X-) and to the front (Y-)** Press the  key to jog the spindle to the left and to the front simultaneously. The jog speed is determined by the jog speed bar setting.
 +	**Jog to the right (X+) and to the front (Y-)** Press the  key to jog the spindle to the right and to the frontsimultaneously. The jog speed is influenced by the hot key setting.

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