Diagonal parking keys

 +	**Jog to the left (X-) and to the back (Y+)** Press the  key to jog the spindle to the left and to the rear simultaneously. The jog speed is determined jog speed bar setting.
 +	**Jog to the right (X+) and to the back (Y+)** Press the  key to jog the spindle to the right and to the rear simultaneously. The jog speed is influenced by the jog speed bar setting.
 +	**Jog to the left (X-) and to the front (Y-)** Press the  key to jog the spindle to the left and to the front simultaneously. The jog speed is determined by the jog speed bar setting.
 +	**Jog to the right (X+) and to the front (Y-)** Press the  key to jog the spindle to the right and to the frontsimultaneously. The jog speed is influenced by the hot key setting.

Return to the keypad overview.
Continue to the table of contents.

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