Increase spindle rotation speed.



This input allows you to increase the RPM of the spindle to the maximum of 20000 RPM. Press the SPINDLE RPM OVERRIDE  hot key to increase the Spindle RPM by 100 rpm increments. Hold the SPINDLE RPM OVERRIDE  hot key to increase the Spindle RPM in 1000 rpm increments. The Spindle RPM can also be increased while a file is being executed. The current Spindle RPM will be displayed on the Keypad Control Panel as ####“RPM”. Notes: When the system receives a new spindle speed command (automatically while a file is being executed or manually using the hot keys), the spindle speed will be set to that value.

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