Load a job from the computer

The “DNC” which you see on the key, refers to “Direct” or “Distributed Numerical Control”, a technique to transfer data from a computer to a machine controller. This function key will allow you to access files directly from the host computer’s memory. DNC allows you to load jobs without the engraving program running.

- Press the DNC function key.
  An Explorer window will open in which you can choose the right folder. When in the right filder, double-click the job you want to engrave, or single-click on the jobname and confirm with the “Open” button in the lower right corner of your window.
- The message field on the virtual pendent will display the following message:
  | jobname (name of the job)
  | Press START.
- Press one of the following function keys to execute the proper command:
  - START - Will execute the selected job file.
  - CANCEL - Will cancel out the selected job file.
  - PAUSE - Will allow you to change a tool, while holding the file in queue.
- When the file is finished running, the display will return to the main screen.

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