Decrease spindle rotation speed (rpm)

This input allows you to decrease the RPM of the spindle to the minimum of 4000 RPM.

Press the SPINDLE RPM OVERRIDE hot key to decrease the Spindle RPM by 100 rpm increments.

Hold the SPINDLE RPM OVERRIDE hot key to decrease the Spindle RPM in 1000 rpm increments.

The Spindle RPM can also be decreased while a file is being executed.

The current Spindle RPM will be displayed on the Keypad Control Panel as ####“RPM”.

Notes:

When the system receives a new spindle speed command (automatically while a file is being executed or manually using the hot keys), the spindle speed will be set to that value.

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