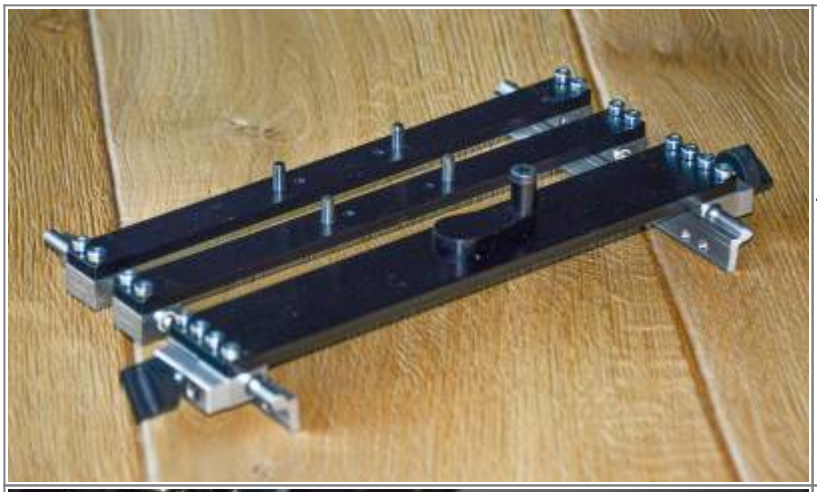
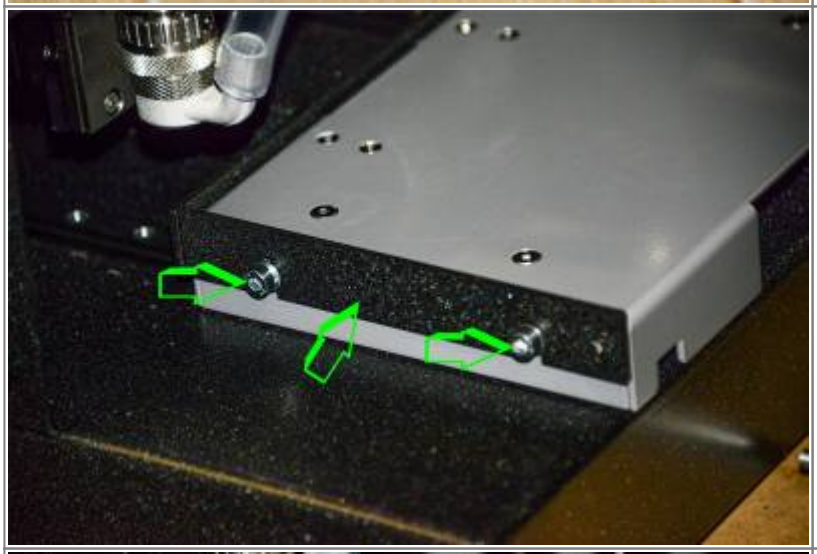
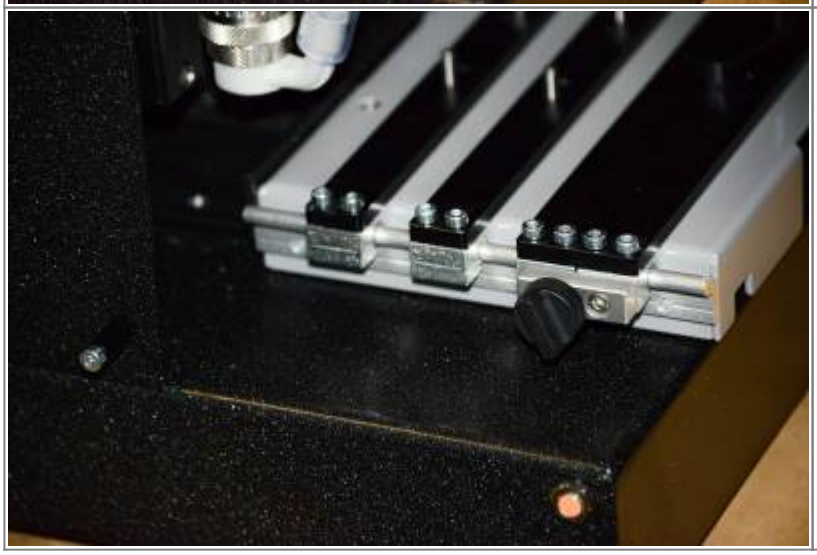
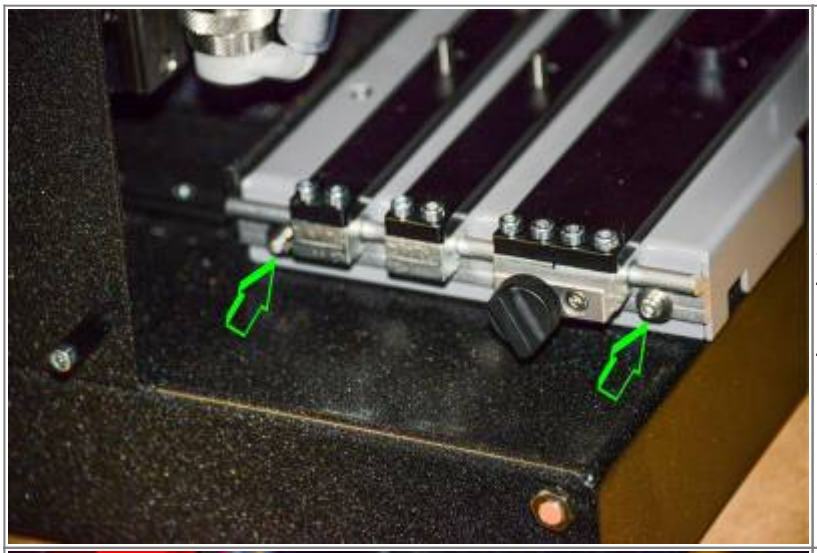
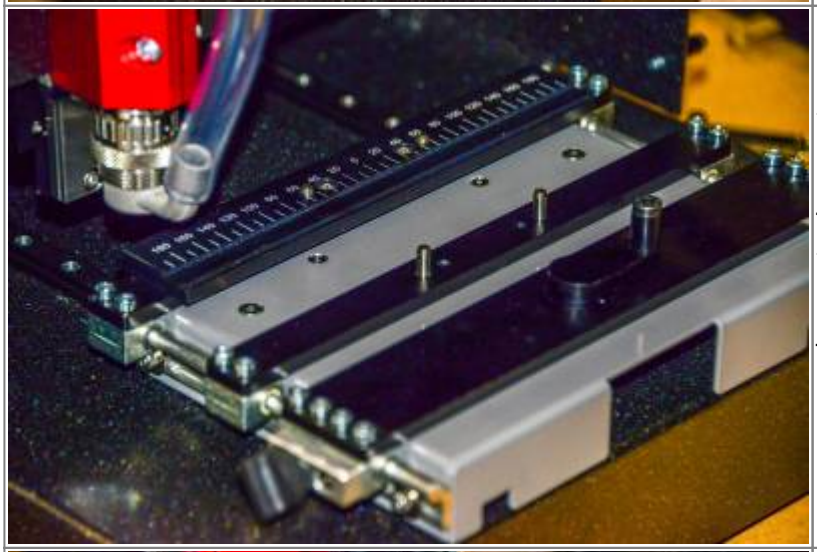
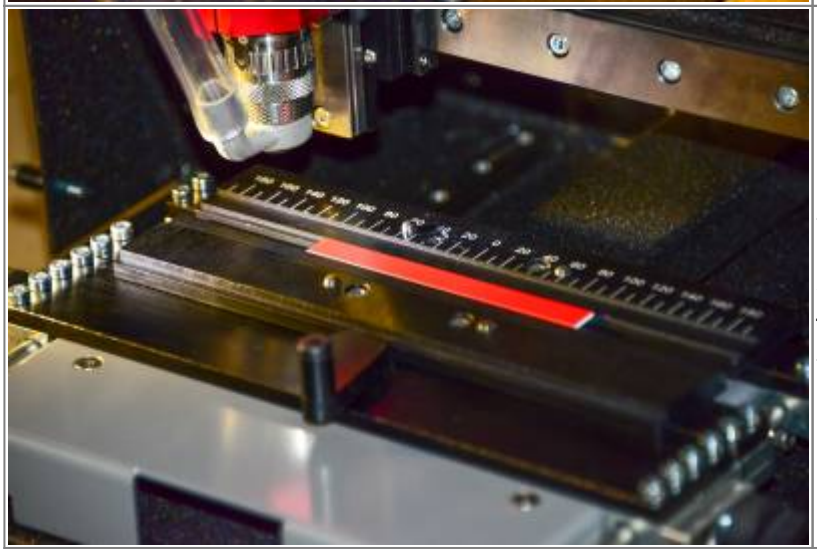
6.1 The Cyborg X200 quick lock vise.

6.1.1. Installing the X200 quick lock vise

The section below shows which steps you have to follow to fix the X200 quick lock vise on the X200 engraving table.

	This is what the vise looks like before having installed it on the X200 engraving table.
	Remove the 2 hex screws (M5x10), the 2 washers and the left table stop, indicated with green arrows on the image on the left. Do not remove the rear table stop.
	Position the quick lock vise over the engraving table.

	Fix the quick lock vise to the engraving table using the 4 hex screws (M4x10) and 4 washers which were supplied with the vise. The 2 on the left side are indicated with a green arrow in the image on the left. The other 2 have to be fixed on the right side on the engraving table.
	Gently push the rear part of your set of clamping jigs (option) on the rear part of the vise and tighthen with the hex screws (M4x8) which you did receive with the vise. Then gently push that clamping jig to the rear against the rear table stop. Do the same with the lower clamping jig. Fix it to the other part of the vise which has 2 locating pins. **Note:** In the beginning putting the jigs on the vise may require some effort, but after some time this will work easier.
	Put your plate between the jigs and tighthen the two knobs, one one the left side and one on the right side of the vise. Then rotate the swivel counterclockwise to clamp the plate.

the machine’s mac address in the “customer number” field. This is a unique code which is linked to the X-200 cnc controller.
On the USB memory stick which was supplied with your machine you will find the release code which you have to type into the “Registration Code” field. Here on the left is an example of an application window with a correct registration code: If your registration code is correct, the virtual software will accept it and release the product. |

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