Diagonal parking keys

 +	**Park the spindle in the upper left corner** Press the ⇧ + ↖ keys to park the spindle in the upper left corner of the engraving table.
 +	**Park the spindle in the upper right corner** Press the ⇧ + ↗ keys to park the spindle in the upper left corner of the engraving table.
 +	**Park the spindle in the lower left corner** Press the ⇧ + ↙ keys to park the spindle in the upper left corner of the engraving table.
 +	**Park the spindle in the lower right corner** Press the ⇧ + ↘ keys to park the spindle in the upper left corner of the engraving table.

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