How to open the electronics drawer

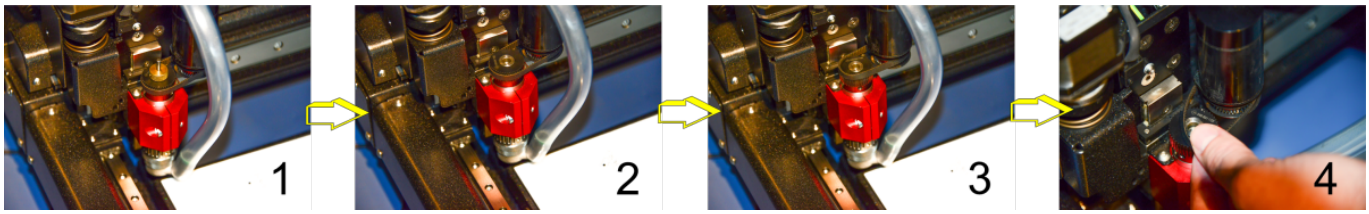
Important notes:

1. Before opening the electronics drawer, make sure to switch off the power to the machine.
2. Remove the power cord from the power socket.
3. Remove the ethernet cable from the ethernet socket.



On the above image it is clearly visible that there is no strain on the timing belt.

Follow the 4 steps below to take off the timing belt from the spindle.



1. Spindle with cutter and cutter knob
2. spindle with cutter and cuuter knob removed
3. Rotate spindle clockwise and simultaneously move the belt up on the spindle pulley
4. Finally the timing belt will come off the spindle pulley.

When putting on a new belt, first put it around the spindle motor pulley, then rotate it clockwise over the spindle pulley.

Continue to greasing the leadscrews.
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