## Switching the power on and off

1/1

## Switching on

Before switching on the power, make sure the power cord is properly seated in the power inlet socket of the machine and on the other end in a well grounded power outlet socket.



To switch on the power you toggle the rocker switch at the rear of the machine to the I position. (see image on the left.) It is not important in which order you switch on the machine and the program on the PC.

## Switching off

Before switching off the power, make sure the machine is not still running.



To switch off the power you toggle the rocker switch at the rear of the machine to the 0 position. (see image on the left.) It is not important in which order you switch off the machine and the program.

Continue to fixing the engraving material to the table. Continue to the table of contents.

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